



VARSHA
REFRACTORIES PVT. LTD.



LOW CEMENT CASTABLE

PRODUCT : ACCMON 95
TYPE : 95% ALUMINA LC CASTABLE
NATURE OF BOND : HYDRAULIC
INSTALLATION : VIBRATION CASTING

GENERAL PROPERTIES

MAX. SERVICE TEMPERATURE: 1800 °C
MAXIMUM GRAIN SIZE: 6 mm
WATER REQUIRED FOR CASTING: 4.0 – 5.0 %

CHEMICAL ANALYSIS, %

	RANGE	TYPICAL VALUE	TEST PROCEDURE
Al ₂ O ₃	92 – 95	94.01	BIS 12107 Part 3
Fe ₂ O ₃	0.10 – 0.30	0.10	BIS 12107 Part 6
CaO	1.0 – 1.30	1.01	ASTM C 573

PHYSICAL PROPERTIES

	RANGE	TYPICAL VALUE	TEST PROCEDURE
Dry density, g / cc after drying at 110 °C / 24 hrs	2.95 – 3.15	3.0	BIS 10570
CCS, kg/cm ² after drying at 110 °C / 24 hrs	800 – 1100	805	BIS 10570
after heating at 1100 °C / 3 hrs	1050 – 1150	1083	BIS 10570
after heating at 1550 °C / 3 hrs	1100 – 1300	1146	BIS 10570
% Retained on maximum size	0 – 5		BIS 1528 Part 14

THERMAL PROPERTIES

	RANGE	TYPICAL VALUE	TEST PROCEDURE
Refractoriness, Orton / °C		+ 38 / + 1835	BIS 1528 Part 1
PLC, % after heating at 1550 °C / 3 hrs	+0.50 to –1.50	-1.34	BIS 10570

Packaging: 50 kg bags

Delivery State: Dry

Storage Life: Best till 6 months from the date of production, if stored in proper condition.

Note:

- (1) The data are current production averages. They can not be used as limits for specification.
- (2) Extended Storage Life can be achieved when the product is supplied in 2 – pack.

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